

Blue

Work Order ID 53280

October 30, 2009 9:15:27 AM

Page 1

Item ID: D206-642-411BL

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube LH, Blue

Start Date: 29/10/2009 Start Qty: 1.00

Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan: *PL*

Date: *09/10/30*

Tooling:

Date:

QC:

Date:

SPC (Y/N):


Date:

Run Start

Stop


Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100	0.00
	DOCUMENT CONTROL
DC	Memo
Document Control	Photocopy bluefile and create labels per PPP D206-642-411 CHG006

8 02/11/13

HJ for BG 09/11/13

110	0.00
	Pick Kit
Packaging	Memo
Packaging	

9/14/10

120	0.00
	QC4- 100% Inspect kits for completeness
QC	Memo
Quality Control	

28 02/11/13

(40) 4

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Item ID: D206-642-411BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH, Blue

Start Date: 29/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-411 Location: _____ PPP Rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

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Work Order ID: 53280

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Comments:



Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3-41A		Purchased	No				Each	312.0000	8.0000			
												
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	312	
107242	4	
108302	4	
111163	104	
112431	200	

M111163

AN4-6A		Purchased	No				Each	1,274.000	12.0000			
												
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1274	
111279	174	
112314	300	
112641	100	
112720	100	
112829	300	
112933	300	

M111279

PC 9/11/12 ①

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Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4C5A		Purchased	No				Each	592.0000	1.0000			
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BOLT

9/11/12 (1)

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST	592	
104936	17	
110552	73	
112243	500	
18918	2	

m104936

AN5-11A		Purchased	No				Each	193.0000	8.0000			
---------	--	-----------	----	--	--	--	------	----------	--------	--	--	--



Bolt

9/14/10 (1)

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST	193	
109061	1	
109545	1	
110363	6	
110985	35	
112243	50	
112314	100	

m110985

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Parent Item Name: Skidtube LH, Blue



Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-12A  Bolt		Purchased	No				Each	197.0000	4.0000 ✓			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	197	
104936	1	
110467	46	
112314	150	

M110467

AN5-13A  Bolt		Purchased	No				Each	84.0000	4.0000 ✓			
--	--	-----------	----	--	--	--	------	---------	----------	--	---	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	84	
104936	3	
108167	8	
110363	14	
112492	10	
112641	49	

M112641

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Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960C416

Purchased

No

Each

695.0000

1.0000



washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

695

100993

695

Each

1,696.000

8.0000

AN960JD10

Purchased

No



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1696

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112314

968

112369

337

m100993

m105442

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Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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S AN960JD416

Purchased

No

Each

4,593.000

24.0000



Washer



Rec'd 9/11/10 (2)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4593

108161

519

110523

340

111279

101

111916

482

112314

3151

16941

0

1112314

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Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD516

Purchased

No

Each

1,564.000

8.0000



Washer



19/11/10 (1)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1564

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

39

112082

68

112314

500

112794

150

112828

500

m1/23/4

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Parent Item Name: Skidtube LH, Blue


Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-642-441RevF		Manufactured	No				Each	6.0000	1.0000			
												
Replacement Skidtube												

B53292 9/11/09 SE

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	6	
24739	1	
30265	1	
30266	1	
30940	1	
31066	1	
35469	1	

BLUE

D206-648-013RevB

Manufactured No

Each

11.0000

1.0000

GHW Modification

@CH002

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	4	
52585	4	
Main Warehouse		
ST	7	
52273	7	

BLUE

✓ 53690 10/11/09

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Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2652RevA		Manufactured	No				Each	756.0000	16.0000			
Bushing												

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST40

712

51531

712

D2712RevB

Manufactured No

Each

325.0000

10.0000



Set Screw

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

50

29962

50

Main Warehouse

ST

275

16400

20

43810

11

47603

44

48235

200

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Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2932-1RevC

Manufactured

No

Each

1.0000

1.0000

✓



Saddle LH Out, 206

[Handwritten signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

43496

1

43496

BLUE

D2933-1RevC

Manufactured

No

Each

4.0000

1.0000

✓



Saddle LH In, 206

[Handwritten signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

43500

1

48190

3

43500

BLUE

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Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2934RevB		Manufactured	No				Each	88.0000	2.0000			
Saddle Spacer												

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

OFFSHORE

FG	6	
----	---	--

31929	6	
-------	---	--

Main Warehouse

ST	22	
----	----	--

47947	22	47947
-------	----	-------

Main Warehouse

ST55	60	
------	----	--

50376	60	
-------	----	--

D2935RevB		Manufactured	No				Each	103.0000	2.0000			
Saddle Spacer												

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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OFFSHORE

FG	6	
----	---	--

31793	6	
-------	---	--

Main Warehouse

ST	97	
----	----	--

47948	25	47948
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50211	72	
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Work Order ID: 53280



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D2938-1RevC Saddle LH Out, 206		Manufactured	No				Each	8.0000	1.0000 ✓			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1	
43498	1	43948
Main Warehouse		
ST428A	7	
48536	7	

BLUE												
S D2939-1RevC Saddle LH In, 206		Manufactured	No				Each	7.0000	1.0000 ✓			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	7	
43499	1	43499
48193	6	

BLUE

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Work Order ID: 53280



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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8

D3407-043RevE

Manufactured

No

Each

59.0000

1.0000

✓



Tow Ring

[Signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

39

45743

4

48249

15

50176

20

45743

Main Warehouse

ST464

20

50387

20

BLUE

5

D3413-1RevA

Manufactured

No

Each

31.0000

1.0000

✓



Ring

353352

[Signature] 09/11/12 (1)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

48123

11

Main Warehouse

ST473

20

51586

20

BLUE

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Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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S D3456-1RevA

Manufactured

No

Each

183.0000

1.0000 ✓



Washer

[Handwritten signature]

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

176

51653

176

51653

S D3457-1RevA

Manufactured

No

Each

145.0000

2.0000 ✓



Washer

[Handwritten signature] 9/11/10 ①

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

10

32409

10

Main Warehouse

ST

135

45913

75

52981

60

45913

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Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3 Nut		Purchased	No				Each	3,322.000	8.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

3322

110844

32

111274

29

111668

761

112314

2000

112385

500

m111668

MS21042L4



Nut

Purchased

No

Each

5,891.000

12.0000



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

5891

110507

184

111827

5698

112314

9

15924

0

m111827

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21043-4

Purchased

No

Each

1,005.000

1.0000

✓



Nut

PC 9/14/10 (1)

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

965

112243

2

112314

663

112492

300

M112314